

OE-410NiMo

Classification

AWS A5.9: ER410NiMo

Analysis of all-weld metal (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	Cu	N	Ferrite
≤ 0.06	0.50	0.30	-	-	12	4.50	0.50	-	-	-	-

OE-420

Classification

AWS A5.9: ER420

Analysis of all-weld metal (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	Cu	N	Ferrite
0.30	0.20	0.40	-	-	13	-	-	-	-	-	-