OE-S C276

Classification	
AWS	A5.14: ERNiCr-4

Analysis of all-weld metal (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	Fe	W	Cu
0.02	0.60	0.10	-	-	15	Rem	16	-	5	4	-

OE-S600

Classification	
AWS	A5.14: ERNiCr-3

Analysis of all-weld metal (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	Fe	W	Cu
0.02	3	0.10	-	-	20	Rem	-	2.50	0.40	-	-

OE-S625

Classification	
AWS	A5.14: ERNiCrMo-3

Analysis of all-weld metal (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	Fe	W	Cu
0.015	0.03	0.09	0.002	0.005	21	Rem	9	3.90	0.30	-	-